

CLAIMS

1. A head for a putter, the head including a striking face having markings formed on a part of the striking face, the markings being of micron size.
2. A head for a putter according to claim 1 wherein the markings have a depth of 50 microns (0.05mm)
3. A head for a putter according to claim 2 wherein the markings are V shaped grooves having a pitch of 0.7mm.
4. A head for a putter according to claim 1 wherein the markings are curvilinear and non-concentric.
5. A head for a putter according to claim 1 wherein the markings are formed on an insert located within a closed cavity formed within the head.
6. A head for a putter according to claim 5 wherein the insert is spaced from the head by means of a clearance space.
7. A head for a putter according to claim 6 wherein the insert is made from bar stock material.
8. A head for a putter according to claim 6 wherein the insert is made from as cast material.
9. A head for a putter according to claim 7 or claim 8 wherein the insert has a front face, the front face only being machined from either the bar stock or as cast material.
10. A head for a putter according to claim 1 wherein the markings are produced by means of a milling process.

11. A head for a putter according to claim 10 wherein the milling process uses an end mill.

12. A head for a putter according to claim 5 wherein the insert defines the sweet spot of the putter.

5

13. A head for a putter substantially as herein described with reference to any one of Figures 1 to 6 of the accompanying drawings.

14. An insert for a putter head, the insert having markings formed on a face thereof, the markings being of micron size.

10

15. An insert for a putter head according to claim 14 wherein the markings have a depth of 50 microns (0.05mm)

16. An insert for a putter head according to claim 14 wherein the markings are curvilinear and non-concentric.

17. An insert for a putter head substantially as herein described with reference to Figure 4 of the accompanying drawings.

1009654, 031502